

Gemstar provides industrial and military markets with technology-driven design solutions. From designing around the toughest challenges and testing requirements to production fulfillment, Gemstar strives to deliver the best end-to-end customer experience.

PRODUCT CAPABILITIES



PROTECTIVE HARD CASES

FOUR CASE LINES

- Sentinel[®] Injection Molded
- Stronghold[®] Rotationally Molded
- VersaPro[®] Thermoformed
- RoboRack[®] Half Rack Mount

CASE CUSTOMIZATIONS

- Automatic pressure relief valves
- Case wall cutouts
- Custom colors
- Foam inserts
- Hinged compartments
- · Humidity indicator
- Literature pockets
- Mold-in graphics
- Mounting flanges & brackets
- Name plates & ID tags
- Shock mounts
- Stencil markings
- Thrermoformed inserts
- EMI Shielding

CUSTOM PART SOLUTIONS

OEM PARTS

- Boom covers
- Bumpers
- Conduit routing systems
- Containers
- Dashboards
- Dock bumpers
- Fenders
- Fuel Tanks
- · Hollow wheels
- Hoppers
- Housings
- Solution tanks
- Thermoformed covers
- Underground utility PVC connectors
- Vehicle ductwork
- Wheel wells
- And more

DUR MISSION: TO TEST THE LIMITS OF PLASTIC MANUFACTURING & EXCEED THE EXPECTATIONS OF CUSTOMERS.

ISO 9001; 2015 NIST CMMC LEVEL 2 SELF-CERTIFIED



MANUFACTURING CAPABILITIES

CORE MANUFACTURING

- Rotational Molding
- Robotic Rotational Molding
- Thermoforming

ADDITIONAL CAPABILITIES

- 5-Axis routing
- Assembly
- Fabrication
- Sheet extrusion
- Tooling





TESTING CERTIFICATIONS

Our cases have passed and are capable of being manufactured to the following certifications:

- MIL-STD-810
- IP67 IEC Standard 60529
- ASTM D4169
- MIL-STD-3010
- ASTM D5276
- ASTM D999
- Vibration ATA Specification 300 Category 1
- FED-STD-101
- ISTA 1A
- STANAG 4280/AEPP 3

REGISTERED WITH:

SAMS, ITAR, CAGE as 36NE1



TESTING CAPABILITIES

- Corrosion
- Custom testing
- Dart impact
- Drop
- Handle strength
- Heat & conditioning
- Pressure
- Submersion/immersion
- UV
- Vibration
- Wheel endurance

ROBOMOLD ROBOTIC ROTATIONAL MOLDING

Our exclusive Robomold[•] technology provides tighter tolerance control with precision-distributed heat and allows for unsurpassed design flexibility including the ability to layer different compounds and coatings into finished parts.

